



Solvent welding agent

Examples for Application

- For homogeneous wind- and water-tight cold welding of underroof, underceiling, undertrussing, and façade sheets made of plastics in the area of overlapping bonding to achieve "rain-safe roofing"

Special Properties

- Fast and high bonding strength
- Homogeneous and undetachable seam joint

Technical Data

Basis	Mixture of organic solvents
Density as per EN 542 at +20 °C	approx. 0.90 g/cm ³
Processing temperatures adhesive and substrates	from +5 °C to +30 °C

Instructions for use

Acclimatise the product before the application.

The surfaces of the workpieces to be bonded must be dry, and free from dust and grease.

The product is homogeneously applied on one side of the plastic sheet, the second sheet is immediately fit to it and rolled on.

The here specified time parameters can only be determined accurately by self-tests because they are strongly influenced by material characteristics, temperature, applied quantity, air humidity, material humidity, thickness of adhesive film, press power, and other criterions. Usually, appropriate safety factors are considered for the guiding values.

Important instructions

Only instructed personnel in specialist firms are allowed to use the product!

Our user instructions, processing guidelines, product- and performance data, and other technical statements are only general directives; they describe only the condition of our products (values, determination of values on the date of completion) and the performances do not represent a warranty in the sense of § 443 BGB. **Because of the wide variety of applications of the individual product and the relevant special conditions (e. g. processing parameters, material characteristics, etc.), it is up to the user to test it itself;** our free expert advice for application provided in speech, writing, and as test is nonbinding.

Please, also consider the Safety Data Sheet!

Storage

Store the hermetically closed original trading units in a dry place at temperatures of +15 °C to +25 °C no direct sun radiation.

While transported within the usual transport times, the product may be exposed to temperatures from -30 °C to +35 °C.

Storage life in unopened original packaging: 24 Months

Packaging

1 000 ml metal bottle

5 l metal canister



Industrieverband
Klebstoffe e.V.