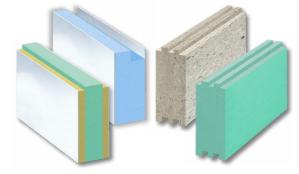
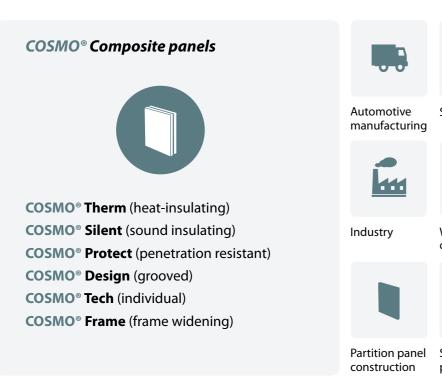
# Edge work with tongue and groove

Markets and requirements change over time - while many processors preferred doing the profile furring and edge work themselves in the past, at present, requests for profiled off-the-shelf goods are increasing. In order to meet these wishes and requirements, we have invested in an ultra-modern edge-working centre. With it, we are able to process all standard material combinations.

### Key data:

- Off-the-shelf goods up to 4,500 mm long
- Off-the-shelf goods up to 102 mm thick
- · Off-the-shelf goods with individual widths
- Groove depth of up to 70 mm
- Complex edge geometries possible
- Minimum quantities on request







### **COSMO®** Adhesives



**COSMO® CA** (Cyanoacrylates) **COSMO® PU** (Polyurethane adhesives) COSMO<sup>®</sup> CL (Cleaning agent) **COSMO® SL** (Diffusion adhesives)

COSMO<sup>®</sup> HD (Hybrid adhesives) **COSMO® EP** (Epoxy resin adhesives) COSMO® DS (Dispersion adhesives) COSMO<sup>®</sup> SP (Service products)

# /eiss

Hansastr. 2 D-35708 Haiger Business Area Composite panels **Business area Adhesives** 

Weiss Chemie + Technik GmbH & Co. KG

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made by heiss

## **COSMO®** Composite panels

Frame widening elements & basic elements for base constructions



## **COSMO®** Frame

### Frame widening elements (RVE), basic elements as well as base constructions

Thermally insulated composite panels for widening the profile in window construction.

**COSMO®** Frame – PVC PVC on both sides, XPS/PR core 

| Catalogue no           | Panel thickness                 | Top coats  | Core material  | Weight        | WLG (XPS/PR)        | Sound in |
|------------------------|---------------------------------|--|--|---------------|---------------------|----------|
| Standard size (n       | <b>nm)</b> 3000>                | 1500, 4000x15  | 00   |               |                     |          |
| Examples of app        |                                 | ening of frame<br>structure of lift  | s<br>ing/sliding doors                                   |               |                     |          |
| Special Propert        | • Moi<br>• Wea<br>• UV<br>• CFC | se insulating<br>sture-resistant<br>ither-resistant<br>resistant<br>- and HCFC-free<br>able for sawing | e<br>I, milling, grinding, s                             | slot cutting, | screwing and drilli | ng       |
| Core material<br>Tests | Airbo                           | rne sound insul  | m, extruded (XPS); I<br>lation<br>I Rw 40 (-1;-1) dB, if | ,             | 51 ( )              |          |
| Top coats              | PVC c                           | ompact panels,   | , white with protect                                     | ive film      |                     |          |

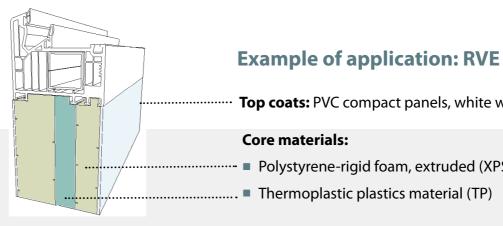
| Catalogue no. | Panel thickness<br>(mm) | <b>Top coats</b><br>(mm) | <b>Core material</b><br>(mm) | Weight<br>(kg/m²) | (thermal conductivity<br>group) | Sound insulating<br>factor (dB) | <b>U-value</b><br>(W/m²K) |
|---------------|-------------------------|--------------------------|------------------------------|-------------------|---------------------------------|---------------------------------|---------------------------|
| 600 001       | 70                      | 2                        | 28/26/12                     | 22.2              | 030/070                         | 36                              | 0.50                      |
| 600 002       | 74                      | 2                        | 26/44/21                     | 22.5              | 030/070                         |                                 | 0.47                      |
| 600 003       | 84                      | 2                        | 20/26/34                     | 22.8              | 030/070                         |                                 | 0.40                      |
| 600 004       | 86                      | 2                        | 8/26/48                      | 22.9              | 030/070                         |                                 | 0.39                      |
| 600 005       | 88                      | 2                        | 12/26/46                     | 23.0              | 030/070                         |                                 | 0.38                      |
| 600 006       | 90                      | 2                        | 12/26/48                     | 23.1              | 030/070                         |                                 | 0.37                      |
|               |                         |                          |                              |                   |                                 |                                 |                           |

### **COSMO®** Frame – PVC PVC on both sides, XPS/TP core



| Top coats<br>Core material | PVC compact panels, white with protective film<br>Polystyrene rigid foam, extruded (XPS); thermoplastic plastics (PR)   |
|----------------------------|---|
| Special Properties         | <ul> <li>Moisture-resistant</li> <li>Weather-resistant</li> <li>UV resistant</li> <li>CFC- and HCFC-free</li> <li>Suitable for sawing, milling, grinding, slot cutting, screwing and drilling</li> <li>Swelling-resistant and no changes of dimensions</li> </ul> |
| Examples of application    | <ul><li>Widening of frames</li><li>Substructure of lifting/sliding doors</li></ul>  |
| Standard sizes (mm)        | 3000x1500, 4000x1500  |

| Catalogue no. | Panel<br>thickness (mm) | <b>Top coats</b><br>(mm) | Core material<br>(mm) | <b>Weight</b><br>(kg/m²) | WLG (XPS/PR)<br>(thermal conductivity<br>group) | Sound insulating<br>factor (dB) | <b>U-value</b><br>(W/m <sup>2</sup> K) |
|---------------|-------------------------|--------------------------|-----------------------|--------------------------|---|---------------------------------|--|
| 605 001       | 70                      | 2                        | 12/26/28              | 13.3                     | 035/045   |                                 | 0.49                                   |
| 605 002       | 74                      | 2                        | 18/26/26              | 13.4                     | 035/045   |                                 | 0.43                                   |
| 605 003       | 84                      | 2                        | 20/26/34              | 13.7                     | 035/045   | 33                              | 0.38                                   |
| 605 004       | 90                      | 2                        | 12/26/48              | 13.9                     | 035/045   |                                 | 0.35                                   |



### COSMO<sup>®</sup> Frame (dB) – PVC PVC on both sides, XPS/PR core, heavy film insert

| Top coats          | PVC compact panels  |
|--------------------|---|
| Core material      | Polystyrene rigid foam, extruded (XPS); PUF   |
| Tests              | Airborne sound insulation<br>• as per EN ISO 717-1 Rw 36 (-1;-1) dB, ift 16   |
| Special Properties | <ul> <li>Moisture-resistant</li> <li>Weather-resistant</li> <li>UV resistant</li> <li>CFC- and HCFC-free</li> <li>Suitable for sawing, milling, grinding, slot</li> </ul> |

**Examples of application** Standard sizes (mm)

 Substructure of lifting/sliding doors 3000x1500, 4000x1500

Widening of frames

| Catalogue no. | Panel thickness<br>(mm) | <b>Top coats</b><br>(mm) | Core material<br>(mm) | Weight<br>(kg/m²) | WLG (XPS/PR)<br>(thermal conductivity<br>group) | Sound insulating<br>factor (dB) | <b>U-value</b><br>(W/m²K) |
|---------------|-------------------------|--------------------------|-----------------------|-------------------|---|---------------------------------|---------------------------|
| 601 001       | 70                      | 2                        | 24/4,0/26/12          | 32.2              | 030/070   | 40                              | 0.53                      |
| 601 002       | 74                      | 2                        | 22/4,0/44/21          | 32.3              | 030/070   |                                 | 0.50                      |
|               |                         |                          |                       |                   |   |                                 |                           |

### **COSMO®** Frame (dB) – PVC

PVC on both sides, XPS/TP core, heavy film insert

| Top coats          | PVC compact panels, white with protective   |
|--------------------|---|
| Core material      | Polystyrene rigid foam, extruded (XPS); ther  |
| Special Properties | <ul> <li>Noise insulating</li> <li>Moisture-resistant</li> <li>Weather-resistant</li> <li>UV resistant</li> <li>CFC- and HCFC-free</li> </ul> |

**Examples of application** 

• Widening of frames • Substructure of lifting/sliding doors

Standard size (mm)

3000x1500, 4000x1500

| Catalogue no. | Panel<br>thickness (mm) | <b>Top coats</b><br>(mm) | Core material<br>(mm) | <b>Weight</b><br>(kg/m²) | WLG (XPS/PR)<br>(thermal conductivity<br>group) | Sound insulating<br>factor (dB) | <b>U-value</b><br>(W/m <sup>2</sup> K) |
|---------------|-------------------------|--------------------------|-----------------------|--------------------------|---|---------------------------------|--|
| 602 001       | 70                      | 2                        | 24/4,0/26/12          | 21.7                     | 030/045   |                                 | 0.48                                   |
| 602 002       | 74                      | 2                        | 22/4,0/44/21          | 21.8                     | 030/045   |                                 | 0.45                                   |
| 602 003       | 84                      | 2                        | 20/4,0/26/30          | 23.5                     | 035/045   | 37                              | 0.39                                   |



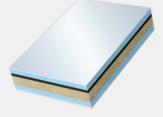
Top coats: PVC compact panels, white with protective film

Polystyrene-rigid foam, extruded (XPS)



JR-recycling panel (PR)

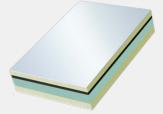
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t cutting, screwing and drilling



film ermoplastic plastics (PR)



 Suitable for sawing, milling, grinding, slot cutting, screwing and drilling • Swelling-resistant and no changes of dimensions