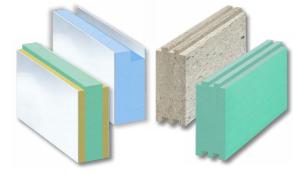
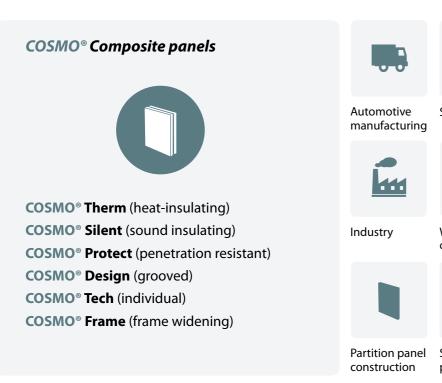
Edge work with tongue and groove

Markets and requirements change over time - while many processors preferred doing the profile furring and edge work themselves in the past, at present, requests for profiled off-the-shelf goods are increasing. In order to meet these wishes and requirements, we have invested in an ultra-modern edge-working centre. With it, we are able to process all standard material combinations.

Key data:

- Off-the-shelf goods up to 4,500 mm long
- Off-the-shelf goods up to 102 mm thick
- · Off-the-shelf goods with individual widths
- Groove depth of up to 70 mm
- Complex edge geometries possible
- Minimum quantities on request







COSMO® Adhesives



COSMO® CA (Cyanoacrylates) **COSMO® PU** (Polyurethane adhesives) COSMO[®] CL (Cleaning agent) **COSMO® SL** (Diffusion adhesives)

COSMO[®] HD (Hybrid adhesives) **COSMO® EP** (Epoxy resin adhesives) COSMO® DS (Dispersion adhesives) COSMO[®] SP (Service products)

/eiss

Hansastr. 2 D-35708 Haiger Business Area Composite panels **Business area Adhesives**

Weiss Chemie + Technik GmbH & Co. KG

Phone: +49 (0) 2773 / 815 - 0 Fax: +49 (0) 2773 / 815 - 200 www.weiss-chemie.de E-mail: se@weiss-chemie.de E-mail: ks@weiss-chemie.de

made by heiss

COSMO® Composite panels

Frame widening elements & basic elements for base constructions



COSMO® Frame

Frame widening elements (RVE), basic elements as well as base constructions

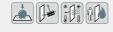
Thermally insulated composite panels for widening the profile in window construction.

COSMO® Frame – PVC PVC on both sides, XPS/PR core

Catalogue no	Panel thickness	Top coats	Core material	Weight	WLG (XPS/PR)	Sound in
Standard size (n	nm) 3000>	1500, 4000x15	00			
Examples of app		ening of frame structure of lift	s ing/sliding doors			
Special Propert	• Moi • Wea • UV • CFC	se insulating sture-resistant ither-resistant resistant - and HCFC-free able for sawing	e I, milling, grinding, s	slot cutting,	screwing and drilli	ng
Core material Tests	Airbo	rne sound insul	m, extruded (XPS); I lation I Rw 40 (-1;-1) dB, if	,	51 ()	
Top coats	PVC c	ompact panels,	, white with protect	ive film		

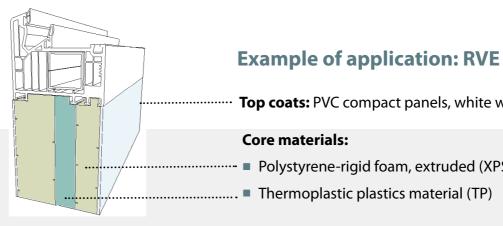
Catalogue no.	Panel thickness (mm)	Top coats (mm)	Core material (mm)	Weight (kg/m²)	(thermal conductivity group)	Sound insulating factor (dB)	U-value (W/m²K)
600 001	70	2	28/26/12	22.2	030/070	36	0.50
600 002	74	2	26/44/21	22.5	030/070		0.47
600 003	84	2	20/26/34	22.8	030/070		0.40
600 004	86	2	8/26/48	22.9	030/070		0.39
600 005	88	2	12/26/46	23.0	030/070		0.38
600 006	90	2	12/26/48	23.1	030/070		0.37

COSMO® Frame – PVC PVC on both sides, XPS/TP core



Top coats Core material	PVC compact panels, white with protective film Polystyrene rigid foam, extruded (XPS); thermoplastic plastics (PR)
Special Properties	 Moisture-resistant Weather-resistant UV resistant CFC- and HCFC-free Suitable for sawing, milling, grinding, slot cutting, screwing and drilling Swelling-resistant and no changes of dimensions
Examples of application	Widening of framesSubstructure of lifting/sliding doors
Standard sizes (mm)	3000x1500, 4000x1500

Catalogue no.	Panel thickness (mm)	Top coats (mm)	Core material (mm)	Weight (kg/m²)	WLG (XPS/PR) (thermal conductivity group)	Sound insulating factor (dB)	U-value (W/m ² K)
605 001	70	2	12/26/28	13.3	035/045		0.49
605 002	74	2	18/26/26	13.4	035/045		0.43
605 003	84	2	20/26/34	13.7	035/045	33	0.38
605 004	90	2	12/26/48	13.9	035/045		0.35



COSMO[®] Frame (dB) – PVC PVC on both sides, XPS/PR core, heavy film insert

Top coats	PVC compact panels
Core material	Polystyrene rigid foam, extruded (XPS); PUF
Tests	Airborne sound insulation • as per EN ISO 717-1 Rw 36 (-1;-1) dB, ift 16
Special Properties	 Moisture-resistant Weather-resistant UV resistant CFC- and HCFC-free Suitable for sawing, milling, grinding, slot

Examples of application Standard sizes (mm)

 Substructure of lifting/sliding doors 3000x1500, 4000x1500

Widening of frames

Catalogue no.	Panel thickness (mm)	Top coats (mm)	Core material (mm)	Weight (kg/m²)	WLG (XPS/PR) (thermal conductivity group)	Sound insulating factor (dB)	U-value (W/m²K)
601 001	70	2	24/4,0/26/12	32.2	030/070	40	0.53
601 002	74	2	22/4,0/44/21	32.3	030/070		0.50

COSMO® Frame (dB) – PVC

PVC on both sides, XPS/TP core, heavy film insert

Top coats	PVC compact panels, white with protective
Core material	Polystyrene rigid foam, extruded (XPS); ther
Special Properties	 Noise insulating Moisture-resistant Weather-resistant UV resistant CFC- and HCFC-free

Examples of application

• Widening of frames • Substructure of lifting/sliding doors

Standard size (mm)

3000x1500, 4000x1500

Catalogue no.	Panel thickness (mm)	Top coats (mm)	Core material (mm)	Weight (kg/m²)	WLG (XPS/PR) (thermal conductivity group)	Sound insulating factor (dB)	U-value (W/m ² K)
602 001	70	2	24/4,0/26/12	21.7	030/045		0.48
602 002	74	2	22/4,0/44/21	21.8	030/045		0.45
602 003	84	2	20/4,0/26/30	23.5	035/045	37	0.39



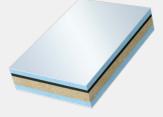
Top coats: PVC compact panels, white with protective film

Polystyrene-rigid foam, extruded (XPS)



JR-recycling panel (PR)

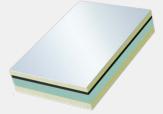
164 32607/Z11



t cutting, screwing and drilling



film ermoplastic plastics (PR)



 Suitable for sawing, milling, grinding, slot cutting, screwing and drilling • Swelling-resistant and no changes of dimensions