## **COSMO®** Adhesives Solutions for construction





## **Together to Success** A strong partner



# Agenda

Quality, service and high delivery reliability are the basic pillars of the success of our group of companies. We have continuously improved and further developed our portfolio in the last years; this also includes the acquisition of new companies. By now, about 325 employees at four sites participate in the success of our group.



#### Company

#### **Company history**

By pooling the core competences of our business segments of adhesives and composite panels under a single roof, we are able to offer solutions from one source to our customers that are efficient and of high technical quality.

We are among the leading manufacturers in these two business segments in Europe and moreover, we also increasingly sell our products outside of Europe, such as in China, Russia and the USA.

Since the company's foundation in 1815, Weiss has developed from a small hide-glue producer to an internationally acting, industrial company for modern adhesive systems and composite panels. With a passion for quality and the aspiration to meet our customers' high expectations, we are a recognised and reliable partner on the market.

PUDOL

Weiss is offering highly loadable adhesive systems tailored to your special requirements in the field of Airtight Bonding, Dry Construction and for the Flat Roof. On the basis of our long-term experience in the building practice and the intensive exchange of experience with system providers, customers in industry and trade, and our cooperation in research groups we have continuously been enhancing our possible applications in the adhesive technology.



## Powerful product range

Division **Adhesives** 



### Durably firm bond joints

Traditional joining technologies like riveting, soldering, welding, or screwing, will increasingly be replaced by modern adhesive systems, resulting in many advantages.

Our product range includes more than 400 variants of surface and construction adhesive and superglues, as well as special adhesives for a wide variety of applications.

### Unlimited possibilities for design

Our range of products includes more than 5,000 variants of composite panels. Because there is a large number of top coats and core materials available as well as the possibility of combining and processing them in many different ways, a vast number of creative designs results for the finished element.

**Cleaning and maintenance products** 

#### **Cleanliness refreshes your** senses

PUDOL stands for convincing quality of special products in the field of commercial cleaning. In addition to a complete range of cleaning and care products for different applications, we are offering a comprehensive service with interesting solutions and benefits.



Weiss is the only enterprise that produces adhesives and composite panels.

# **Contribution for the all-around protected building envelope**

Why is air- and windtight bonding required?

# Safety with COSMO<sup>®</sup> "Airtight Bonding"

10 reasons why you can trust in COSMO® "Airtight Bonding"

The topic of "Airtightness of the building envelope" has become more and more importance in the last years and this was not only because of the continuously rising energy costs and the increasing impact of environment. With this, the preservation of building stock also plays an important role, because this effectively prevents expensive repairs of structural damages.

## The airtight building envelope...





## Airtight Bonding - outside Our applications at a glance

#### Why is it required to make the buildings windtight from the outside?

The wind- and rain-safe building envelope protects the insulation from rain, snow, and wind on the outside. The materials used as underroof, underceiling, undertrussing and façade sheets, as well as for the sealing of the counter battens must durably be bonded in a wind- and rain-resistant way. Here, Weiss convinces by its compact product portfolio for the most diverse fields of application "around the roof" outdoors.







Overlapping bonding with e.g. COSMO® PU-100.120 Please find further ormation on page 8

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Please find further information on page 8.



Bonding / sealing of roof underlays in the joint areas of chimneys with e.g. COSMO® PU-100.120

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nformation on page 8

Please find further

Pre-treatment of the substrate for self-adhesive joint tapes on window and door jambs with e.g. COSMO® SP-830.180 for the RAL assembly Please find further

information on page 9



Please find further nformation on page 9. Bonding and sealing

Bonding of the joint

tapes on window and

door jambs with e.g.

for the RAL assembly

COSMO® HD-100.510

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of roof underlays in the joint areas of dormers with e.g. COSMO® HD-110.110

Please find further nformation on page 9.



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information on page 10.







Product groups





Sealing of bonded structural connections and joints in case of wood fibre insulation plates, e.g. COSMO® HD-100.483

Please find further nformation on page 10.



Bonding of connecting and overlapping joints of TPU-coated roof undertrussing and façade sheets, e.g. COSMO® SL-680.120

Please find further information on page 11

## **Airtight bonding** Building envelope – outside

#### 1 Adhesive sealant for bonding and sealing...

• For overlapping joints of underroof, underceiling, undertrussing and façade sheets

#### COSMO® PU-100.120

#### **Special Properties:**

- Optimum penetration characteristics in the fleece layer
- Interruption of fleece wick effect
- heat-resistant up to +120 °C



#### **2** Flowable adhesive sealant for sealing...

• Of underroof, underceiling, undertrussing and façade sheets in the area of nail staples / counter batten sealing

#### COSMO® PU-160.230

#### **Special Properties:**

- Especially easy handling of dosing bottle
- Interruption of fleece wick effect
- Optimum penetration characteristics in the fleece layer



#### The flat nozzle for adhesives and sealants COSMO® SP-810.510

The flat nozzles guarantee the homogeneous application of adhesive over a width of 20-75mm. Optimally adapted to 48 mm and 60 mm lathing.

#### 3 Adhesive sealant for bonding and sealing...

- Of the connections on chimneys, walls, gables, roof-windows and dormers, etc.
- Of nails and staples in the area of the counter battens

#### COSMO® PU-100.120

#### **Special Properties:**

- Optimum penetration characteristics in the fleece layer
- Interruption of fleece wick effect
- heat-resistant up to +120 °C





#### 4 Primer / first coat...

 For preparing the substrate for self-adhesive joint tapes on window and door jambs – for the RAL assembly

#### COSMO® SP-830.180

#### **Special Properties:**

- Optimum preparation for the substrate material
- Strong bonding strength to the joint tape due to self-adhesive properties
- Short flash time
- Freeze-resistant



#### 6 Adhesive sealant for assembly...

• For bonding of joint tapes on window and door jambs outside - for the RAL assembly

#### COSMO® HD-100.510

#### **Special Properties:**

- · Compensates expansion of different materials
- Good weather resistance outdoors
- Freeze-resistant



#### 6 Adhesive sealant for bonding and sealing...

- Of connections on dormers, chimneys, walls, gables and roof windows, etc.
- For overlapping joints of underroof, underceiling, undertrussing and façade sheets, vapour-proof barriers and diffusion barriers

#### **COSMO® HD-110.110**

#### **Special Properties:**

- · Chemically curing adhesive for indoor and outdoor application
- Elastic, self-adherent adhesive joint
- Fast functional strength









## **Airtight bonding** Building envelope – outside

#### PowerFilm: Adhesive on the roll for bonding and sealing...

- For connections to roof windows, dormers, chimneys, walls and gables, etc.
- For overlapping joints of underroof, underceiling, undertrussing and façade sheets, vapour-proof barriers and diffusion barriers

#### COSMO® DS-450.110

#### **Special Properties:**

- Can be processed easily, fast and cleanly
- No drying time required
- High initial adhesion



### 8 Primer / first coat...

 For adhesion promotion/improvement of acrylate, butyl and bitumen adhesive tapes on the most diverse absorbent substrate materials

#### **COSMO® SP-830.180**

#### **Special Properties:**

- Solvent-free, self-adhesive, strong depth effect
- Short flash time
- Good water resistance
- Freeze-resistant



#### 9 Adhesive sealant...

- For sealing of bonded structural connections and joints in case of insulating fibre boards
- For assembly and repair bonding

#### COSMO® HD-100.483

#### Special Properties:

- Joint-filling, not foaming
- Good weather-resistance
- · Permanently elastic along with high strength







# Adhesive sealant for bonding and sealing of of TPU sheets...

- For overlapping joints of underroof, underceiling, undertrussing and façade sheets
- For connections to roof windows, dormers, chimneys, walls and gables, etc.
- as well as for sealing of cut edges

#### COSMO® SL-680.120

#### Special Properties:

- Very fast and high bonding strength with a wide range of application possibilities
- Overlapping / repair bonding and sealing of cut edges
- Bridges gaps



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## **Airtight Bonding - Inside** Our applications at a glance

#### Why should the buildings be designed to be airtight inside?

The airtight layer protects the insulation from humidity inside the building. Furthermore, it contributes its share that the function of the heat insulation is optimally fulfilled and maintained. The materials used, like vapour checks and barriers, sealing films and window joint tapes have only an effect when they are safely and durably connected with the respective substrate material. The adhesives made by Weiss used here form such strong and durable, tight connections and in this way, they provide for the necessary safety.







Connection bonding, e.g. with COSMO® DS-420.240, for vapour checks/barriers on, for instance, rough and mineral substrate material

Please find further information on page 14.



Connection bonding of vapour checks/barriers with, for instance, COSMO® DS-470.900, the bio-based alternative!

Please find further information on page 14.





Connection bonding of vapour checks/barriers with, for instance, COSMO® HD-110.110, the reactive alternative

Connection bonding of vapour checks/barriers with, for instance, COSMO<sup>®</sup> DS-450.110, the alternative

Please find further information on page 14.

Please find further information on page 14.

adhesive on a roll!



Pre-treatment of substrate for self-adhesive joint tapes on window and door jambs with, for instance, COSMO<sup>®</sup> SP-830.180, for RAL assembly as well as for adhesion promotion of acrylate, butyl and bitumen adhesive tapes on the most diverse absorbent substrate materials

Please find further information on page 15.



Bonding of joint tapes on window and door jambs inside with, for instance, COSMO® DS-420.110, for the RAL assembly

Please find further information on page 15.

#### Product groups

**DS** COSMO<sup>®</sup> **DS** (Dispersion adhesives)

COSMO<sup>®</sup> HD (Hybrid adhesives)



Our **bio-based adhesives** actively contribute to the protection of the environment: As innovative products, they have been developed with particular regard to our limited resources, without losing sight of the top quality that we take for granted.

In the meantime, there are numerous possibilities to process the most diverse bio-based materials, like starch, vegetable oil, resins, lignins, proteins, and others. It is possible to use renewable raw materials also in adhesives. By substituting fossil resources, we have succeeded in developing adhesives which contain a certain amount of bio-based products.

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## **Airtight bonding** Building envelope – inside

# Adhesive sealant for vapour barriers for bonding and sealing...

• Of the airtight connections of vapour barriers, vapour checks and sealing films on different building substrates

#### COSMO® DS-420.240

#### **Special Properties:**

- After curing self-adhesive, elastic adhesive joint
- High adhesive strength on different types of film
- Very high initial adhesion
- Meets the requirements as per EN 4108-11



#### Adhesive sealant BIO-BASED for bonding and sealing...

• Of the airtight connections of vapour barriers, vapour checks and sealing films on different building substrates

#### COSMO® DS-470.900

#### **Special Properties:**

- Contains approx. 47% bio-based carbon content
- After curing self-adhesive, elastic adhesive joint
- High adhesive strength on different types of film
- Very high initial adhesion
- Meets the requirements as per EN 4108-11



### PowerFilm: Adhesive on the roll for bonding and sealing...

• Of the airtight connections of vapour barriers, vapour checks and sealing films on different building substrates

#### COSMO® DS-450.110

#### **Special Properties:**

- Can be processed easily, fast and cleanly
- No drying time required
- No cutting tool required









#### Reactive adhesive sealant for vapour barriers for bonding and sealing...

• Of the airtight connections of vapour barriers, vapour checks and sealing films on different building substrates

#### COSMO® HD-110.110

#### **Special Properties:**

- Chemically curing adhesive for indoor and outdoor application
- Elastic, self-adherent adhesive joint
- Fast functional strength

#### IPrimer / first coat

- For preparing the substrate for self-adhesive joint tapes on window and door jambs for the RAL assembly
- For adhesion promotion/improvement of acrylate, butyl and bitumen adhesive tapes on the most diverse absorbent substrate materials

#### COSMO® SP-830.180

#### **Special Properties:**

- · Optimum preparation for the substrate material
- Strong bonding strength to the joint tape due to self-adhesive properties
- Short flash time



#### I Adhesive sealant for assembly...

• For bonding of joint tapes on window and door jambs inside - for the RAL assembly:

#### **COSMO® DS-420.110**

#### **Special Properties:**

- · High initial adhesion and functional strength
- Low shrinkage
- Joint-filling









	CARTRIDGE 310ml TUBULAR BAG	CARTRIDGE 310ml TUBULAR BAG	CARTRIDGE 310ml TUBULAR BAG	RoLL	CARTRIDGE 310ml TUBULAR BAG	TUBULARBAG 600ml
Product desig- nation	COSMO® DS-420.110	COSMO® DS-420.240	COSMO® DS-470.900 BIOBASED	COSMO® DS-450.110 Powerfilm	COSMO <sup>®</sup> HD-110.110	COSMO® HD-100.510
Product	Vapour barrier - adhesive sealant	Vapour barrier - adhesive sealant	Vapour barrier - adhesive sealant	Adhesive	Adhesive sealant for vapour barri- ers/roof underlay sheets	Assembly adhesive sealant
Basis	DISPERSION	DISPERSION	DISPERSION	TPE	MS	STP
Application						
Vapour checks/ barriers "inside area"	•	•	•	•	•	•
Joint tapes for window and door assembly "inside area"	•	•	•	•	•	•
Joint tapes for window and door assembly "outside area"	D	D	D	•	•	•
Undertrussing sheets "Outside area"	O	D	D	O	•	O
Façade webs "Outside area"	O	D	O	•	•	O

Product designation	cosmo « HD-100.483	Correction 600ml 600m	<sup>6</sup> 0001 <sup>6</sup> 005 COSMO <sup>®</sup> PU-160.230	BRUSH BRUTH BRUSH
Product	Assembly adhesive seal-	Roof underlay - adhesive sealant	Nail sealant	TPU sealant
Basis	ant STP	PUR	PUR	TPU
Application				
Undertrussing sheets "Outside area"	0	•	0	• *
Façade webs "Outside area"	0	•	0	•*
Nail sealing "Outside area"	0	•	•	0
Sealing of cut edges "Outside area'"	0	0	0	•*
Sealing of bonded struc- tural connections and joints Wood fibre board "inside and outside"	•	•	0	0

\* For TPU coated undertrussing and façade sheets.

Eminently suitable ● Limited suitability ○ Not suitable

• Eminently suitable

● Limited suitability ○ Not suitable

### **Applications**



Vapour checks/barriers "inside area"



Joint tapes for window and door assembly "inside area"



Joint tapes for window and door assembly "outside area"

### **Applications**







Undertrussing sheets "Outside area" (Example: roof window)

Façade webs "Outside area"

Nail sealing "Outside area"





Sealing of bonded structural connections and joints Wood fibre board "inside and outside"

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## Applications at a glance

Today, flexibility with the construction of new buildings and pre-engineered houses, but also for refurbishment measures and the professional finishing and completion of flats, business rooms and offices always plays a more and more important role. We are offering suitable adhesive systems for large number of applications in the field of dry construction.







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Bonding of drywall plates on already existing walls COSMO® PU-100.380 COSMO® HD-100.200 COSMO® HD-100.800

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Please find further information on page 21.



1

Bonding of cross-joints of drywall plates when installing them on ceilings COSMO® PU-100.380 COSMO® HD-100.200

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Please find further information on page 22.

Bonding of drywall plates on the ceiling COSMO<sup>®</sup> HD-100.800

Please find further information on page 22.



2





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information on page 25.

System floors:

Please find further

struts

1. Bonding of cross-joints. 2. Bonding of supports on unfinished floors.

information on page 24.

on substructures in the field of stair construction and for stair refurbishment

COSMO® PU-200.180 COSMO® PU-200.910

Please find further

Please find further information on page 25.

Bonding of decorative strips and skirtings on walls COSMO® PU-100.110 COSMO® HD-100.480

Please find further information on page 26.



Bonding of mirrors as per technical regulations of the glaziers' trade COSMO® HD-100.400

Please find further information on page 26.

Refurbishment of

clinker brick façades

Please find further

COSMO® PU-200.280

information on page 26.

Doubling of floor elements COSMO® PU-160.300 COSMO® PU-100.260

Please find further information on page 23.

Sealing of unfinished floors COSMO® DS-440.160

Please find further information on page 23.





Industrial construction of clinker brick façades in the field of pre-fabricated construction

COSMO® PU-200.171 COSMO® PU-220.900 COSMO® HD-100.400 COSMO® HD-100.800

Please find further information on page 27.



Bonding applications on walls

#### Bonding of structural connections/joints of drywall plates (gypsumfibre boards) when installed on walls

#### **COSMO® PU-100.380**

#### **Special Properties:**

- · Semi-hard adhesive joint
- Good adhesion characteristics to several types of wood and building material, ceramics and metals
- Joint-filling

#### COSMO® HD-100.200

#### **Special Properties:**

- elastic adhesive joint
- High strength of adhesive joint
- Solvent-free
- Not foaming

#### 2 Bonding of drywall plates on already existing walls on substructures

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EMICOS 

#### **COSMO® PU-100.380**

#### **Special Properties:**

- Semi-hard adhesive joint
- · Good adhesion characteristics to several types of wood and building material, ceramics and metals Joint-filling

### **COSMO® HD-100.200**

#### **Special Properties:**

- elastic adhesive joint
- High strength of adhesive joint
- Solvent-free
- Not foaming

#### **3** Bonding of substructures on ceilings and floors **COSMO® HD-100.800**

- **Special Properties:**
- High Tack

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- elastic adhesive joint
- Particularly fast reaction time
- Fast touch force for assembly works Very good application possibilities





#### **4** Bonding of drywall plates on already existing walls

#### COSMO® PU-100.380

#### **Special Properties:**

- Semi-hard adhesive joint
- · Good adhesion characteristics to several types of
- wood and building material, ceramics and metals Joint-filling

### **COSMO® HD-100.200**

#### **Special Properties:**

- elastic adhesive joint
- · High strength of adhesive joint
- Solvent-free
- Not foaming

#### COSMO® HD-100.800

#### **Special Properties:**

- High Tack
- · elastic adhesive joint
- Particularly fast reaction time
- Fast touch force for assembly works
- Very good application possibilities



ENEMICOD





Bonding applications - ceiling & floor

#### Sonding of cross-joints of drywall plates when installing them on ceilings

#### COSMO® PU-100.380

#### Special Properties:

- Semi-hard adhesive joint
- Good adhesion characteristics to several types of wood and building material, ceramics and metals
- Joint-filling

#### COSMO® HD-100.200

#### **Special Properties:**



- High strength of adhesive joint
- Solvent-free
- Not foaming

### **6** Bonding of drywall plates on the ceiling

#### COSMO® HD-100.800

#### **Special Properties:**

- High Tack
- elastic adhesive joint
- Particularly fast reaction time
- Fast touch force for assembly works
- Very good application possibilities







#### COSMO® HD-100.800

#### **Special Properties:**

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- High Tack
- elastic adhesive joint
- Particularly fast reaction time
- Fast touch force for assembly works
- Very good application possibilities



8 Bonding of cross-joints, grooves and rabbet joints of floor elements, e.g., made of MDF, laminate and gypsum fibres

### COSMO® PU-160.120

#### **Special Properties:**

- Tough-hard adhesive joint
- Especially long open time

#### COSMO® PU-160.310

#### **Special Properties:**

- Tough-elastic adhesive joint
- Wide range of application on various materials

#### COSMO® DS-400.190

#### Special Properties:

- tough-elastic adhesive joint
- The hardened adhesive joints can be sanded

#### Doubling of floor elements

### COSMO® PU-160.300

#### Special Properties:

- tough-elastic adhesive joint
- Good adhesion characteristics to different materials

#### COSMO® PU-100.260

#### **Special Properties:**

- · Semi-hard adhesive joint
- Joint-filling
- Long open time



#### **1** Sealing of unfinished floors

#### COSMO® DS-440.160

Special Properties:

- Dust binding
- Fast drying
- Water dilutable





(EC 1<sup>e</sup>









Bonding applications on floors, stairs and in wet rooms

**EC 1**°

(EC 1°)

(EC 1°)

### 1. Bonding of cross-joints of system floors

#### **COSMO® PU-100.260**

- **Special Properties:**
- Semi-hard adhesive joint
- Joint-filling
- Long open time

### COSMO® PU-100.380

#### **Special Properties:**

- Semi-hard adhesive joint
- · Good adhesion characteristics to several types of wood and building material, ceramics and metals
- Joint-filling

#### **11** 2. Fixation of supports of system floors

#### **COSMO® PU-100.110**

#### **Special Properties:**

- tough-elastic adhesive joint
- Joint-filling
- Particularly fast reaction time Fast and homogeneous, full hardening

### COSMO® HD-100.480

#### **Special Properties:**

- elastic adhesive joint
- Good adhesion characteristics to different surfaces
- Compensates the expansion of different materials
- 1 3. Thread locks of adjustable feet made of V2A, aluminium and galvanized steel for the assembly of system floors
  - COSMO® DS-440.150
  - **Special Properties:**
  - · tough-elastic adhesive joint
  - · Good bonding strength at heat





#### 12 Bonding of step elements on substructures in the field of stair construction and for stair refurbishment

### **COSMO® PU-200.180**

- **Special Properties:**
- · tough-elastic adhesive joint
- · Good adhesion characteristics to different materials

#### **COSMO® PU-200.910**

#### **Special Properties:**

- · Bio-based on sustainable raw materials (approx. 67 % bio-based carbon content)
- · tough-elastic adhesive joint
- · Good adhesion characteristics to different materials



VEMICOD

EC 1

#### Bonding of building boards on ceilings, walls and substructures in wet rooms

#### **COSMO® HD-100.400**

- **Special Properties:**
- elastic adhesive joint
- High strength of adhesive joints
- · Compensates the expansion of different materials

#### COSMO® HD-100.480

#### **Special Properties:**

- elastic adhesive joint
- · Good adhesion characteristics to different surfaces
- · Compensates the expansion of different materials





















### Bonding applications for battens, mirrors and clinker brick façades

#### 4 Bonding of decorative strips and skirtings on walls

#### **COSMO® PU-100.110**

#### **Special Properties:**

- · tough-elastic adhesive joint
- Joint-filling
- Particularly fast reaction time
- Fast and homogeneous, full hardening

#### **COSMO® HD-100.480**

#### **Special Properties:**



- Good adhesion characteristics to different surfaces
- Compensates the expansion of different materials



#### COSMO® HD-100.400

#### **Special Properties:**

elastic adhesive joint



• High strength of adhesive joints Compensates the expansion of different materials







#### 1. Refurbishment of clinker brick façades

#### COSMO® PU-200.280

#### **Special Properties:**

- Tough-hard adhesive joint
- Thixotropic, does not drop off
- Good weather-proofness
- Can be over-coated with many paint systems
- Also available as variant that does not need any hazard identification COSMO® PU-200.350



17 2. Industrial construction of clinker brick façades in the field of pre-fabricated construction

#### **COSMO® PU-200.171**

#### **Special Properties:**

- · tough-elastic adhesive joint
- · Thixotropic, does not drop off
- Good weather-proofness

#### COSMO® PU-220.900

#### **Special Properties:**

- Bio-based on sustainable raw materials (approx. 60 % bio-based carbon content)
- · Very low emission\*
- · tough-elastic adhesive joint
- Good weather-proofness
- Good adhesion characteristics to different material surfaces like PVC-hard, GRP, aluminium,
- coloured glass, HPL etc. on diverse insulating materials, e.g. PUR-, PS-foam and mineral wool
- after appropriate pre-treatment of the surfaces

#### **COSMO® HD-100.400**

#### **Special Properties:**

- elastic adhesive joint
- · High strength of adhesive joints
- · Compensates the expansion of different materials

#### COSMO® HD-100.800

#### **Special Properties:**

- High Tack
- elastic adhesive joint
- Particularly fast reaction time
- Fast touch force for assembly works
- Very good application possibilities







EC 1

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### Cleaning of adhesive application machines with

#### **COSMO® CL-300.220**

#### **Special Properties:**

- Also dissolves partially cured/cured adhesives
- Very economical
- Intensive cleaning effect

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Our COSMO<sup>®</sup> adhesives by comparison

COSMO <sup>®</sup> PU-100.380	1	2		4	5						11						
COSMO® HD-100.200	1	2		4	5												
COSMO <sup>®</sup> HD-100.800			3	4		6	7										17
COSMO <sup>®</sup> PU-220.900																	17
COSMO <sup>®</sup> PU-160.120								8									
COSMO® PU-160.310								8									
COSMO® DS-400.190								8									
COSMO <sup>®</sup> PU-160.300									9								
COSMO <sup>®</sup> PU-100.260									9		11						
COSMO <sup>®</sup> DS-440.160										10							
COSMO <sup>®</sup> PU-100.110											11			14			
COSMO® HD-100.480											11		13	14			
COSMO® DS-440.150											11						
COSMO <sup>®</sup> PU-200.180												12					
COSMO <sup>®</sup> PU-200.910												12					
COSMO® HD-100.400													13		15		17
COSMO <sup>®</sup> PU-200.280																16	
COSMO® PU-200.171																	17



Bonding of structural connections/joints of drywall plates when installing walls COSMO® PU-100.380 COSMO<sup>®</sup> HD-100.200 Please find further



3 information on page 20.



Bonding of substructures on ceilings and floors COSMO<sup>®</sup> HD-100.800 Please find further information on page 20.

Bonding of drywall plates on already existing walls COSMO® PU-100.380 COSMO® HD-100.200 COSMO® HD-100.800

Please find further information on page 21.



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Bonding of drywall plates on the ceiling COSMO® HD-100.800

Bonding of cross-joints of

drywall plates when in-

Please find further information on page 22.

Designation	CORMO® BOOMI	COSMO® HD-100.200	CORMO® HD-1100.800	Trading units on request COSMO® PU-220.900			
Product	Assembly adhesive	Assembly adhesive	Assembly adhesive	Reaction adhesive			
Basis	PUR	STP	STP	PUR			
Designation	B 000'1 COSMO® PU-160.310	Booo'i COSMO® DS-400.190	Boov1 COSMO® PU-160.300	COSMO® PU-100.260			
Product	Surface adhesive	Joint adhesive	Surface adhesive	Assembly adhesive			
Basis	PUR	PVAc disper- sion	PUR	PUR			
Designation	COSMO® PU-100.110	COSMO HD-100.480	BPTTE BUTE CORWO DS-4400.120	COSMO® PU-200.180			
Product	Assembly adhesive	Assembly adhesive	Special dispersion	Reaction adhesive			
Basis	PUR	STP	Acrylate poly- mer dispersion	PUR			
Designation	COSMO MD-100.400	2 x 190 ml 2 x 310 ml 2 x 190 ml 2 x 310 ml 2 MDEW CORLEIDGE 2 MDEW CORLEIDE 2 MDEW CORLEIDE	COSMO° PU-2000.171				
Product	MS-adhesive	Reaction adhesive	Reaction adhesive	-			
Basis	STP	PUR	PUR				















### PU-160.120 Assembly adhesive

PUR



#### **COSMO**® DS-440.160

Unfinished floor sealing Acrylate polymer dispersion



**COSMO**® PU-200.910

Reaction adhesive PUR









System floors: 1. Bonding of cross-joints. 2. Bonding of supports on unfinished floors. 3. Thread lock of threaded struts

Please find further information on page 24.

Bonding of step elements on substructures in the field of stair construction and for stair refurbishment COSMO® PU-200.180 COSMO® PU-200.910

Please find further information on page 25.

Wet room: Bonding of building boards on ceilings, walls and substructures COSMO® HD-100.400 COSMO® HD-100.480

Please find further information on page 25.

Bonding of decorative strips and skirtings on walls COSMO® PU-100.110 COSMO® HD-100.480

Please find further information on page 26

Bonding of mirrors as per technical regulations of the glaziers' trade COSMO® HD-100.400

Please find further information on page 26.

Refurbishment of

clinker brick facades

Please find further

COSMO® PU-200.280

information on page 26.

Doubling of floor elements COSMO® PU-160.300 COSMO® PU-100.260

Please find further information on page 23.

#### Sealing of unfinished floors COSMO® DS-440.160

Please find further information on page 23.





Industrial construction of clinker brick façades in the field of pre-fabricated construction



Please find further information on page 27.







# Flat roof

## Our applications at a glance

Flat roof architecture is growing more and more not only for industrial halls but also for housing construction of one- or two-family houses. Visually attractive, with added value in the area of high-rise housing construction, such properties not only enjoy popularity in the urban area but also in the rural area. That, especially for this architectural style, particular attention is directed on detailed design is no coincidence, considering the possible long-term effect of humidity for such structures.

**Weiss** is offering numerous types of adhesive and cleaning solutions for this market segment.







Pre-treatment for welding of roofing sheets made of PVC and FPO-/TPO by means of the cleaning agents COSMO® CL-300.120 COSMO® CL-300.330 The cleaners provide for a homogeneous and safe welding result by hot-air drier.

Please find further information on page 32.

welding agent COSMO® SL-640.110

Please find further information on page 32.



Welding of plastic roofing sheets using the solvent



3

Bonding of insulating materials (mineral wool, PUR-, PS-foam) on different bituminous roofing sheets (sanded, slaty, etc.) as well as PVC sheets with fleece on different insulating materials (mineral wool, PUR-, PS foam) using the roof-sheet adhesive COSMO® PU-160.640

Please find further information on page 32.

Bonding of insulating materials for roofs, e.g. polyurethane and phenolic-resin hard-foam, mineral wool and polystyrene, (EPS and XPS). Filling of cavities between individual heat insulation elements using the adhesive for insulating materials COSMO<sup>®</sup> PU-160.110

Please find further information on page 33.



Coating mass for horizontal and conditionally vertical surfaces indoors and outdoors, e.g. rain gutters, pipe sleeves, cracks in roofs, walls and floors, complex connections of details, other components, surface bonding with COSMO® HD-120.140

Please find further information on page 33.



Adhesion promotion/improvement of acrylate, butyl and bitumen adhesive tapes, as well as self-adhesive plastic sheets on various substrates with primers COSMO® SP-830.171 COSMO® SP-830.180

Please find further information on page 33.

#### Product groups

- CL COSMO® CL (cleaner & activators) HD COSMO® HD (Hybrid adhesives)
- **PU** COSMO<sup>®</sup> **PU** (Polyurethane adhesives)
- SL COSMO<sup>®</sup> SL (Diffusion adhesives)
- SP COSMO® SP (Service products)

# Flat roof

Cleaning, welding, bonding & adhesion promotion

#### Cleaner for the pre-treatment of welded connections of...

• PVC and FPO-/TPO roofing sheets

#### **COSMO® CL-300.120**

#### **Special Properties:**

- Especially suitable for PVC roofing sheets
- Slightly dissolving
- Fast drying
- Good pre-treatment for subsequent welding of the PVC roofing sheets with each other

#### **COSMO® CL-300.330**

#### **Special Properties:**

- Especially suitable for FPO-/ TPO roofing sheets
- · Slight solvating/activation
- Good pre-treatment for subsequent welding of the FPO/TPO roofing sheets with each other

#### 2 Solvent welding agent

- Plastic roofing sheets
- COSMO® SL-640.110

#### **Special Properties:**

- Undetachable seam joint
- Short reaction time for welding





#### 8 Roofing sheet adhesive for bonding of...

- Insulating materials (mineral wool, PUR-, PS-foam) on different bituminous roofing sheets (sanded, slaty, etc.)
- PVC sheets laminated with fleece on different insulating materials (mineral wool, PUR-, PS foam)

#### COSMO® PU-160.640

#### **Special Properties:**

- · tough-elastic adhesive joint
- Solvent-free
- · Good adhesion characteristics to several types of roof substrates/ building materials, e.g. bitumen felt, stone, concrete, wood, diverse metals, as well as on diverse insulating materials like PUR-, PS-foam and mineral wool



#### Insulating material adhesive for bonding of...

• Insulating materials for roofs, e.g. polyurethane and phenolicresin hard-foam, mineral wool and polystyrene, (EPS and XPS), as well as for filling of cavities between individual heat insulation elements

#### COSMO® PU-160.110

#### **Special Properties:**

- · tough-elastic adhesive joint
- Solvent-free
- · Good adhesion characteristics to several types of roof substrates/ building materials, e.g. bitumen felt, stone, concrete, wood, diverse metals, as well as on diverse insulating materials like PUR-, PS-foam and mineral wool

#### 6 Coating mass for...

 Horizontal and conditionally vertical surfaces indoors and outdoors, e.g. rain gutters, pipe sleeves, cracks in roofs, walls and floors, complex connections of details, other components, surface bonding

#### **COSMO® HD-120.140**

#### **Special Properties:**

- Self-levelling
- · Permanently elastic adhesive joint
- · Can be coated repeatedly
- Good UV-stability
- Solvent-free

### O Primer for adhesion promotion/improvement of...

· Acrylate, butyl and bitumen adhesive tapes

#### COSMO® SP-830.171

#### **Special Properties:**

- · Also suitable for self-adhesive plastic sheets
- Suitable for various absorbent mineral substrates, as well as non-absorbent substrates like insulating boards
- Colour changes by hardening
- Forms a smooth, not long-term adhesive film after curing
- · Solvent-free, freeze-resistant and short flash time

#### COSMO® SP-830.180

#### **Special Properties:**

- For different types of absorbent mineral substrates like cement and gypsum fibre boards, concrete, stone, brick and lime sand brick masonry, fibrous substrates of soft fibre boards (natural, hydrophobic and bituminized), wood materials, wood (planed or raw sawn) and building materials that are generally suitable.
- Forms a smooth, long-term adhesive film after curing
- · Solvent-free and freeze-resistant



NEMICOD

EC 1





## **Flat roof** Our COSMO<sup>®</sup> adhesives by comparison







Pre-treatment for welding of roofing sheets made of PVC and FPO-/TPO by means of the cleaning agents COSMO® CL-300.120 COSMO® CL-300.330 The cleaners provide for a homogeneous and safe welding result by hot-air drier.

Please find further information on page 32.



Welding of plastic roofing sheets using the solvent welding agent **COSMO® SL-640.110** 

Please find further information on page 32.



Bonding of insulating materials (mineral wool, PUR-, PS-foam) on different bituminous roofing sheets (sanded, slaty, etc.) as well as PVC sheets with fleece on different insulating materials (mineral wool, PUR-, PS foam) using the roof-sheet adhesive COSMO® PU-160.640

Please find further information on page 32.



Bonding of insulating materials for roofs, e.g. polyurethane and phenolic-resin hard-foam, mineral wool and polystyrene, (EPS and XPS). Filling of cavities between individual heat insulation elements using the adhesive for insulating materials COSMO® PU-160.110

Please find further information on page 33.



Coating mass for horizontal and conditionally vertical surfaces indoors and outdoors, e.g. rain gutters, pipe sleeves, cracks in roofs, walls and floors, complex connections of details, other components, surface bonding with COSMO® HD-120.140

Please find further information on page 33.





Adhesion promotion/improvement of acrylate, butyl and bitumen adhesive tapes, as well as self-adhesive plastic sheets on various substrates with primers COSMO® SP-830.171 COSMO® SP-830.180

Please find further information on page 33.

# Our contribution for life cycle assessment - made in Germany

### With Weiss into a safe and sustainable future

#### Cement veil remover

#### **Rapid Cleaner**

Nature of the product: Colourless liquid

Packaging: 1 l bottle: 0600-00100 10 l canister: 0600-01000

#### Grout cleaner

### **PUDOL Grouting Wipes**

Nature of the product: Cleaning cloth with impregnating solution (300 x 260 mm)

Packaging: 70 wipes / bucket: 8126 - 00000

### Graffiti remover

#### PUDOL XXL

Nature of the product: Slightly yellowish paste

Packaging: 1 kg bucket: 3200-00100 10 kg bucket: 3200-01000

#### Green growth remover

#### **GrünEX - Special Cleaner**

Nature of the product: Colourless liquid

Packaging: 1 | bottle: 1230-00100 10 l canister: 1230-01000

#### Power Cleaner

#### Multiclean Power Cleaner

Nature of the product: Slightly blue, clean liquid

#### **Packaging:**

1 | bottle: 1925-00100 10 l canister: 1925-01000 200 | barrel: 1925-20000

### Properties:

**Properties:** 

**Properties:** 

removed easily.

**Properties:** 

will be clean.

**Properties:** 

The Rapid Cleaner is an acidic cleaner with high efficiency. It does not leave any calcareous stains and is free from hydrochloric acid! It is not suitable for acid-sensitive natural stones, such as marble, slate, and Solnhofener plates.

For cleaning and preparing of smooth joint flanks, e.g. for tiles, marble and granite, glass, metals, plastic materials, linoleum and many

more before grouting. It does not leave

residues. Absolutely lint-free wipe made of

strongly wear-resistant fleece with cleaning

substances in a reclosable dispensing bucket.

Especially effective for strong pollutions on po-

rous materials, e.g., house walls, concrete walls, as well as sight and noise prevention barriers.

Be careful with plastic surfaces, do not use on

spray paints and paints and then, they can be

GrünEx Special Cleaner is highly concentrated

layers and cleans the surfaces sustainably. We

surface will appear like the original surface and

recommend its application on dry days. The

Multiclean is strongly dirt-dissolving and

Free from CFC, non-flammable and has opti-

mum wetting and emulsifying effects. Beast

cold water, however in extreme cases. hot

Foam formation is in the medium range.

results are already obtained if it is diluted with

degreasing, and solvent-free,

water improves the effect.

and with its depot-long-time effect its ap-

plication is very efficient. It removes green

plexiglass. PUDOL XXL infiltrates unwanted



#### Dosing:

Final cleaning of buildings, cleaning of stone and concrete facades: Dilution 1:10 to 1:20 (5 – 10 %), first thoroughly soak the joints with water. Cleaning of drinking water storage containers (elevated tanks): Dilution 1:10 to 1:30 (3 - 10 %). Thoroughly rinse with clear water



#### Dosing:

Open the bucket by the cover and pull out the wet cloth. Tear off the wipe on the perforation and reclose the cover! Wipe the surface and allow it to dry.



#### Dosing:

Apply undiluted using a brush or sponge and allow it to act for 5 to 10 minutes. Take the diluted paint layer off using an absorbent rag. Repeat the procedure for several times using a clean cloth. After that, thoroughly rewash the whole surface.



#### Dosing:

Dosing depends on how strong the pollution is: For strong pollutions, dilute it 1:10 with water, wet the surface and let it act for a while (sufficient for 20 30 m<sup>2</sup>). For slight pollution, a dilution of 1:20 to 1:50 will be enough, (sufficient for approx. 200 to 250 m<sup>2</sup>).



#### Dosing:

Continuous cleaning: 2% to 4% (1:50 to 1:25) Application in high-pressure devices: Stock solution: 20% to 33% (1:5 to 1:3)

 Final dilution: 1% to 2%. (1:100 to 1:50) As cold cleaner for motors and machines. 100% - Application time 15 min.

Cleaning of hardware: Strong pollution: 100% – Application time 15 min

 Normal pollution: 5% to 10% (1:20 to 1:10) – application time 15 min



Careful dealing with environment and nature are not only of particular importance for us today, but also for future generations. Weiss Chemie + Technik continuously considers power economy, processes, products, packaging and transport routes, to contribute to a sustainable life cycle assessment and to a more sustainable future.

### WHAT WE DO...

### .. IN THE PRODUCTION

- · Energy generation with photovoltaic system
- · No loss of heat in the buildings heat-accumulating insulation
- · Optimised, energy-efficient and internal movement of goods by warehouse management system
- Use of electric forklift trucks
- Energy-efficiency in production and filling area by process control system
- Sewage treatment plant
- Reduction of harmful substances, e.g. by activated carbon filters and exhaust ventilation systems
- Regular environmental assessment by DEKRA Stuttgart
- · Lived waste separation / disposal
- · Recycling in production and administration

### ...WITH THE PRODUCT

- · Sustainability confirmed by marking with the EMICODE®-Seal EC 1<sup>PLUS</sup> for products with very low emission
- Targeted selection of raw materials and additives that are not subject to marking if possible
- Sustainability by using self-generating raw materials documented by the certification for bio-based products ("DIN-certified biobased"- test symbol of DIN CERTCO belonging to the TÜV Rheinland)
- Use of regenerated materials • Use of recyclable packaging
  - Sustainable value added chain
  - Sourcing with focus on Germany
  - and Europe

### THE "DIN-CERTIFIED BIO-BASED" LABEL

A neutral and transparent quality label regarding the content of bio-based carbon and the product quality makes finding resource-efficient products easier. By using the "DIN-certified bio-based" label, it is certified that we use bio-based raw materi als and undergo regular monitoring







• Use of XPS foams without FCKW

### ...IN TRANSPORT

- Optimised transport capacities
- Selection of sustainable networks of suppliers / forwarding companies (>80% of the supplier network in the EU)
- Our forwarding company:
- Reduced its CO2 emissions during the last 10 years by 27%
- Is working in the NET CERO CAR-BON program → it smooths the way to carbon neutrality

#### LOW-EMISSION ADHESIVES FROM WEISS **GEV-EMICODE®-** licensed products

The EMICODE® is a recognised standard for construction products (including adhesives) promoting healthy living and is a guality label for the proof of low VOC emissions. Products labelled with EMICODE® are modern, solvent-free, and low-emission building products.



# Our service and advisory performances

Weiss, your competent and strong partner

## **Private label**

Three steps to private label

## We strongly support you!

Weiss is representing top performance in the areas of adhesive and composite panel technology.

For many decades, Weiss has been very successful in setting new market standards in terms of quality and excellent service. With our comprehensive product line of adhesives and sandwich panels, we are covering a wide variety of different applications.

Expert advice and service are counted to the elementary core competencies of our company. For all technical questions referring the application of our products, the competent technicians of our Service Center will be available for you with their specialist knowledge.



## Our service and advisory performances



Support with the creation of the requirement specifications



Recommendation of suitable dosing units as well as application and pressing technology

38



Expert advice on the selection of adhesives



Optimisation of workstations for the processing of adhesives



Optimisation tips for the design of the bonding surfaces



Expert advice on all questions referring dangerous substances and goods



Rationalisation proposals for

Creation and modification of adhesives in our Research and Development department



## 3 simple steps to your private label!

We are producing and making up our products with the individual design (private label) of our customers and we will be pleased to do this also for you!

We are offering special flexibility as well as long-term experience and respond with sensitivity on your wishes. Your own brand can profit from the high quality and reliability of our products.

Order easily and simply your private label adhesive in only 3 steps.

### Step 1:

Select your desired trading unit and the type of adhesive from our standard product range.





Moreover, Weiss is offering an all-around carefree package to implement your private label optimally and as desired:



# An overview of our range of products

### Experience quality on a completely new level, with the powerful products by Weiss:



**COSMO®** Adhesives Durably firm bond joints

**COSMO® CA** (Cyanoacrylates) **COSMO® PU** (Polyurethane adhesives) **COSMO® CL** (Cleaning agents) **COSMO® SL** (Diffusion adhesives) **COSMO® HD** (Hybrid adhesives) **COSMO® EP** (Epoxy-resin adhesives) **COSMO® DS** (Dispersion adhesives) **COSMO® SP** (Service products)

### Fields of application

- Windows and doors
- Transportation / Marine engineering
- Industry
- Assembly
- Dry construction
- Airtight bonding
- Wood / Furniture industry
- Container construction
- Composite panels
- Fire protection
- Advertising industry

### Do you have any questions?

**Our Service Center** Adhesives Division:

+49 (0) 2773 / 815 - 255 +49 (0) 2773 / 815 - 274



**COSMO®** Composite Panels Unlimited possibilities for design

COSMO® Therm (heat-insulating) **COSMO® Silent** (sound insulating) **COSMO® Protect** (penetration-resistive) **COSMO® Design** (grooved) **COSMO® Tech** (individual) **COSMO® Frame** (frame widening)

### Fields of application

- 🛨 Window and facade
- Door construction
- Industry
- Automotive manufacturing
- Trailer construction
- Partition panel construction
- Gate construction
- Container construction
- Energy conservation
- Fire protection
- Ð Burglar resistance
- Sound proofing

### Do you have any questions?

**Our Service Center Composite Panels Division:** +49 (0) 2773 / 815 - 321

**Our Service Center Façade Division:** +49 (0) 5245 / 9241 - 21



#### **PUDOL** Cleaning and maintenance products Cleanliness refreshes your senses

#### **PUDOL SOFT**

Mild cleaning agent for sensitive materials **PUDOL CARE** Maintenance product for high gloss and hygiene

**PUDOL POWER** Powerful cleaning agent for extreme pollution

**PUDOL FRESH** Cleaning agent for cleanliness and

#### **Fields of application**

fresh air

- 🛨 Sanitary area
- Clothing care
- 🛨 Food industry
- Household and gastronomy
- Windows and glass
- Dishwasher
- Carpet and upholstery
- Industry and workshop
- Cars
- Skin cleaning
- Skin protection

#### Do you have any questions?

**Our Service Center PUDOL:** +49 (0) 2743 / 9212 - 0



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made by heiss

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